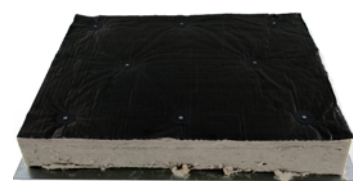


General description

The **weldfasteners BLACK-CDF-PAP** consist of a copper coated steel pin firmly crimped on coated steel washer.

The weldfasteners BLACK-CDF-PAP allow the fixing of black aluminium coated insulation on steel metal such as airducts, metal beams, metallic industrial equipments,... in a single operation.

It is recommended to use our welding equipment CDW-72 or F100 ACCU with our special magnetic chuck provided. («Flat-chuck»).

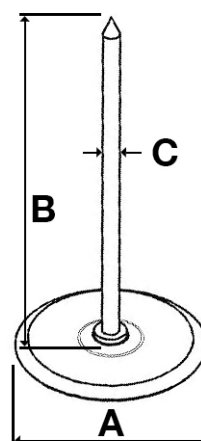


Technical specification

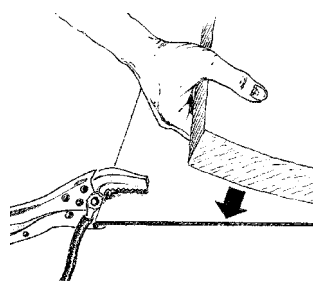
Shank	Material	Copper coated steel
Washer	Material	Galvanized steel
	Thickness	0,4 mm (28 ga.)
	Upper side coating	Black color
	Under side coating	Light color

Sizes

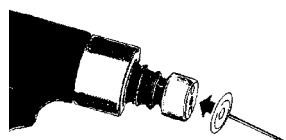
	A	B	C
CDF3	30 mm (1-3/16")	14 to 410 mm (9/16" to 16")	2,7 mm (12 ga.)
CDF4	38 mm (1-1/2")	14 to 410 mm (9/16" to 16")	2,7 mm (12 ga.)



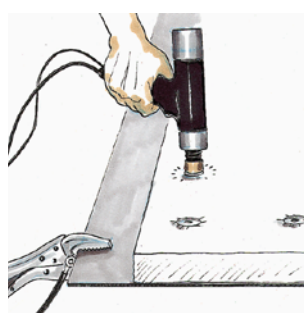
Application



Fix earth clamp of the welder to the sheet metal.
Lay insulation on sheet metal



Place the weldfastener Black-CDF-PAP on the magnetic head of the gun.
Adjust the voltage according to the type and thickness of sheet metal



Press the fastener through the insulation until the tip of the shank meets the sheet metal and press the trigger

